

General

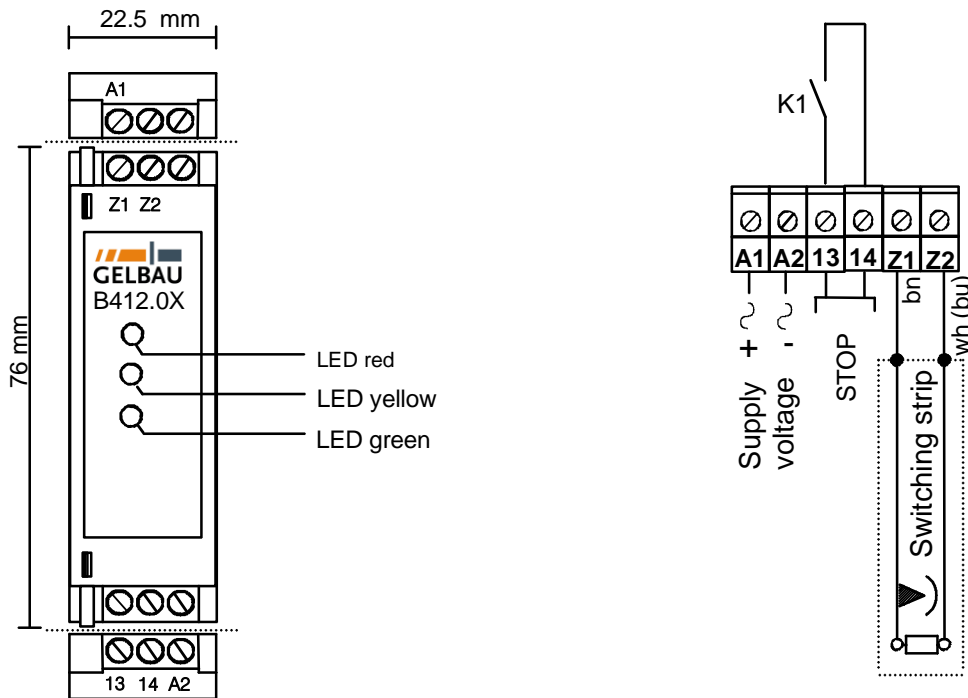
The resistance evaluation unit B412.0x is a switching device designed to monitor GELBAU Contact-Duo safety switching strips with a resistance of 8.2 kΩ as an electrical termination. The B412.0x model series has a one-channel configuration.

The device has one output, the stop output (13, 14).

The safety system complies with the **EN ISO 13849-1: 2015** standard and the **EN ISO 13856-2: 2013** European standard for pressure-sensitive protective devices as it applies to output switchgear.

Arrangement, connection

Wiring diagram



Function

The Contact-Duo switching strip connected to Z1, Z2 is monitored with a quiescent current. If correctly wired, the switching contact 13, 14 is closed and the green LED is illuminated in the operating state “Ready”.

If the Contact-Duo switching strip is actuated (compressed), relay K1 assigned to it drop out and switching contact 13, 14 is opened. The red LED is illuminated.

If the quiescent current circuit between Z1, Z2 is interrupted, the yellow and the red LED light up. Switching contact 13, 14 is opened.

Function table (status display)

Status of the switching strip	Red LED	Yellow LED	Green LED	Output 13, 14
Properly connected; non-actuated status			illuminated	closed
actuated (compressed)	illuminated			open
Switching strip interrupted	illuminated	illuminated		open

Installation, commissioning

1. Designed for electrical cabinet installation, the housing snaps into a 35 mm top hat rail (TS 35) in accordance with DIN 50022. If control panel installation is desired, a 26-mm-wide top hat segment with two mounting holes for screwed fasteners is available.
2. The Gelbau Contact-Duo switching strip(s) with terminating resistor is (are) connected to terminals Z1 and Z2. Note that the brown conductor of the connection cable must be connected to Z1 and the white (blue) conductor of the connection cable must be connected to Z2.
When multiple Contact-Duo switching strips are connected to resistance evaluation unit B412.0x, the individual switching strips must be connected in series (Note: Wire the conductors brown-to-brown and white-to-white, otherwise malfunctions can occur), whereby the resistor may only be installed as an electrical termination on the last switching strip.
3. Switching capacities for the stop contact are listed under “Technical Data”.
4. The supply voltage is connected to A1 and A2. The (+) pole must be attached to A1.

The device may be installed and commissioned only by specialists with the relevant qualifications.

Troubleshooting and corrective measures

1. no LEDs light up
Is the supply voltage correct?
2. the yellow and the red LED are continuously illuminated
Is the associated switching strip connected correctly or is there an interruption/break in the supply line? (Test: Connect an 8.2 k Ω resistor across Z1 and Z2 temporarily. If device is then OK \Rightarrow interruption/break.)
3. the red LED is continuously illuminated
Disconnect switching strips and check switching strip with ohmmeter (value must be about 8.2 k Ω); possible short circuit in the supply line?

Technical specifications

Housing:

Material: Polyamide 6.6-RF
 Protection class: **IP20**
 Dimensions: 22.5 x 75 x 111 mm (W x H x D)
 Snap system for 35-mm TS
 mounting rail according to DIN EN
 50022
 Weight: approx. 125 g

AC connection voltages:

Model: **B412.00:**
 Nominal operating voltage: 230 V / AC -15% +10%
 Nominal frequency: 50 Hz 40 - 60 Hz

Model: **B412.01:**
 Nominal operating voltage: 115 V / AC -15% +10%
 Nominal frequency: 50 Hz 40 - 60 Hz

Model: **B412.04:**
 Nominal operating voltage: 24 V / AC -15% +10%
 Nominal frequency: 50 Hz 40 - 60 Hz
Power consumption: max. 3VA
Power supply VDE 0551 galvanically isolated

DC connection voltages:

Model **B412.06:**
 Nominal operating voltage: 24 V / DC -15% +10%
 Permissible residual ripple: max. 10%
Power consumption: max. 3W
**Power supply galvanically isolated
 (DC/DC converter)**

Model **B412.06U:** (Device without galvanically
 isolation!)
 Nominal operating voltage: 24 V / DC -15% +10%
 Permissible residual ripple: max. 10%
Power consumption: max. 3W

**Warning! Connection voltage must be galvanically
 isolated (transformer) according to VDE 0551
 ("Un-grounded mains!").**

Switching strip input (Z1, Z2):

Terminal voltage upon interruption: 8 VDC
 Terminal voltage upon actuation: < 4 VDC
 Terminal voltage in non-actuated state: approx. 5 VDC
 Sensor quiescent current: approx. 0.6 mA
 Switch point upon actuation: < 5.5 kΩ
 Switch point upon interruption: > 11.5 kΩ
 Switching strip termination: **8.2 kΩ resistor**

max. connectable switching strip length: 100 m
 max. connecting cable length: 50 m
 min. cross-section of the connection cable: 0.5 mm²

Relay contact data (13, 14):

Nominal operating current
 NOC 2A DC13 24V
 NOC 5A AC15 250V

According to the IEC947-5-1 standard

Drop out time: Delay between actuation of switching
 strip and relay signal output: **max. 12 ms**

Contact service life, mech: 3 x 10⁷
 switch cycles

Contact service life, electr.: 2 x 10⁵
 switch cycles
 at max. power

Permissible temperature range: -20° to + 55° C

Acoustic noise: < 35 dB (A)

Category: 1

Standards:

Accepted according to: **-EN ISO 13849-1: 2015**
Performance Level: PL: c

Technical details subject to change

EC Conformity Declaration
according to 2006/42/EC, Annex II, no. 1 A



Manufacturer: Gelbau GmbH & Co. KG
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Ms. Yvonne Riem is duly authorised to compile the technical documentation.
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We hereby declare that the type of the following safety relays:

B412.0x

serial numbers: 0011 to 9999....

meets the requirements of Performance Level “c” / Category 1 according to EN ISO 13849-1: 2015 and conforms to all applicable provisions of the **EC Machine Directive 2006/42/EC**.

The type of the safety relays is also in conformance with all applicable provisions of the following EC directives: **EMC Directive 2014/30/EU**

Notified body:
TÜV NORD CERT GmbH
ID number: 0044
Langemarckstr. 20
45141 Essen, Germany

EC type examination certificate no.: 44 205 14 059904

The following harmonised standards were applied:

EN ISO 13849-1:2015	Safety of machinery - Safety-related components of control systems, requirements relative to Performance Level
EN ISO 13856-2: 2013	“Pressure-sensitive protective devices” in sub-areas, relative to the output switching system
EN 60947-5-1:2004 +A1 :2009	Low-voltage switching devices – part 5-1: Electrical safety
EN61000-3-2:4/2006 +A1:7/2009+A2:7/2009	Electromagnetic Compatibility (EMC)
EN 61000-3-3:9/2008	Electromagnetic Compatibility (EMC)
EN 61000-6-2:2005	Electromagnetic Compatibility (EMC) Part 6-2: Generic standards – Immunity for industrial environments
EN 61000-6-3:1/2007	Electromagnetic Compatibility (EMC) Part 6-2: Generic standards – Emission standard for residential, commercial and light industrial environments

Notes:

The user may opt to interconnect switching strip profiles/evaluation unit combinations by means of a Pepperl & Fuchs model Z965/071859 Zener barrier.

Niederkassel, 26.11.2018

Jürgen Menz
General Manager