



AVENTICS PRA SERIES PROFILE CYLINDER

PRA-0822124001
PRA Cylinder, 80mm, M20x1.5, G3/8", Stroke 25

- Ø32 – 125mm
- Connection: G1/8", G1/4", G3/8" or G1/2"
- Double acting with magnetic piston
- ISO 15552



Product description

Double-acting cylinder that complies with ISO standard 15552.
This replaces previous ISO and VDMA standards and determines the installation dimensions.
This means that all makes of these cylinders are completely interchangeable, if they have the same piston diameter and stroke.
The cylinders have magnetic pistons and adjustable end position damping as standard.
The unmistakable adjusting screws for the damping are fine-threaded for precise adjustment.
There are T-slots for cylinder sensors on the sides of the cylinder tube for maximum flexibility in placement.
As an option, the PRA series is available with a "forest nose", which is a detachable piston rod seal at the front end.
Aventics Double Acting Cushioned Profile Cylinder with Magnetic Piston. PRA Seies. 32mm - 125mm Bore available with 25 Stroke to 500 Stroke.
The PRA series, with a weight-optimised profile tube, represent a consistent further development of Aventics' proven ISO cylinders with tie rods. Due to their 6 mm T-grooves and 4 mm C-grooves, a large number of sensors can be mounted easily, quickly and compactly.

Specifications

Connection Air	G3/8
Cushioning energy	54
Cushioning length	19.5
Extracting piston force	3165
Function	double acting, Magnetic piston
Material Bolt	Stainless steel
Material Cylinder	Anodised aluminum
Material of seals	Polyurethane-based
Material Rod	Stainless steel
Material Rod Nut	Galvanized steel

Materials Headboards	Die cast aluminium
Materials Piston Rod Seal	Polyurethane-based
Materials Piston Seal	Polyurethane-based
Media	Air pressure
Mounting	None
Oil content max	5
Particle size max	50
Piston Diameter	80
Piston rod thread	M20x1.5
Retracting piston force	2855
Standards	ISO 15552
Stroke	25
Temperature range from	-20
Temperature range to	80
Weight	2.37
Working Pressure Max	10
Working Pressure Min	1.5



